

Cutter Discs

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CUTTER Discs for No. 2, 2CA, No. 4, and No. 6 Roller Pipe Cutters.

Cutter discs for roller pipe cutters are available with either 1-1/2" or 1-3/4" I.D. mounting holes to suit the particular roller cutter being used.

Discs are normally furnished for standard and extra heavy pipe with 30° (included angle, Type #1 grind. The part numbers given in the chart are for stock discs with the Type #1 grind.

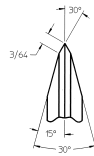
Discs are available with Type 2, 3, or 5 grinds, however, these are not stock items and must be quoted from the factory.



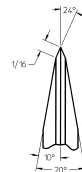
**TYPE #1 Standard Stock Cutter Discs*
For Standard and Extra Heavy Pipe**

Machine Type	Dia.	Part No.	Thickness	Hole I.D.
No. 2	7"	LOC119617	1/8"	1-1/2"
	7"	LOC120242	3/16"	1-1/2"
2BA	7"	LOC119964	1/8"	1-3/4"
	7"	LOC120243	3/16"	1-3/4"
2CA	8"	LOC120150	1/8"	1-3/4"
	8"	LOC119628	3/16"	1-3/4"
No. 6	8"	LOC120245	1/4"	1-3/4"

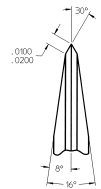
*The Type #1 discs for standard and extra heavy pipe have angles as shown by the illustration. The Type #2, #3 and #5 are non-stock with delivery quoted from the factory.



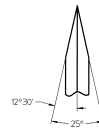
Type #1 - Std. & Extra Heavy Pipe



Type #2 - Stainless Steel, Brass & Aluminum



Type #3 - Thin Wall Steel



Type #5 - Thin Wall Brass & Aluminum